



MLG25N-1475H10801

MLG-2

MEASURING AUTOMATION LIGHT GRIDS

SICK
Sensor Intelligence.



Illustration may differ



Ordering information

Type	Part no.
MLG25N-1475H10801	1220014

Other models and accessories → www.sick.com/MLG-2

Detailed technical data

Features

Device version	ProNet - Advanced functionality incl. feldbus	
Sensor principle	Sender/receiver	
Minimum detectable object (MDO)	25 mm, 29 mm ^{1) 2) 3)}	
Beam separation	25 mm	
Type of synchronization	Cable	
Number of beams	60	
Detection height	1,475 mm	
Software features (default)	Q ₁	Presence detection
Operating mode	Standard	✓
	Transparent	✓
	Dust- and sunlight-resistant	✓
Function	Cross beam	✓
	Beam blanking	✓
	High-speed scan	✓
	High measurement accuracy	✓
Applications	Switching output	Object recognition/object width Object recognition Height classification Hole detection/hole size Outside dimension/inside dimension Object position

¹⁾ MDO min. detectable object at high measurement accuracy.

²⁾ MDO min. detectable object for standard measurement accuracy.

³⁾ Depending on beam separation without cross beam setting.

Data interface	Hole position Zone definition Object detection Hole detection Object height measurement Measurement of external dimension Measurement of inside dimension Measurement of object position Measurement of hole position
Included with delivery	1 × sender 1 × receiver 1 x Fieldbus module 4/6 x QuickFix brackets (6 x QuickFix brackets for monitoring heights above 2 m) 1 × Quick Start Guide

¹⁾ MDO min. detectable object at high measurement accuracy.

²⁾ MDO min. detectable object for standard measurement accuracy.

³⁾ Depending on beam separation without cross beam setting.

Mechanics/electronics

Light source	LED, Infrared light
Wave length	850 nm
Supply voltage V_s	DC 19.2 V ... 28.8 V ¹⁾
Power consumption sender	58 mA ²⁾
Power consumption receiver	132 mA ²⁾
Fieldbus module current consumption	115 mA
Ripple	< 5 V _{pp}
Output current I_{max}	100 mA
Output load, capacitive	100 nF
Output load, Inductive	1 H
Initialization time	< 1 s
Switching output	Push-pull: PNP/NPN
Connection type	Male connector M12, 5-pin, 0.22 m Connector M12, 12-pin, 0.21 m
Housing material	Aluminum
Indication	LED
Enclosure rating	IP65, IP67 ³⁾
Circuit protection	U _V connections, reverse polarity protected Output Q short-circuit protected Interference pulse suppression
Protection class	III
Weight	3.249 kg
Front screen	PMMA
Option	None
UL File No.	NRKH.E181493 (Sensor)

¹⁾ Without load.

²⁾ , Without load with 24 V.

³⁾ Operating in outdoor condition only with a external protection housing.

Performance

Maximum range	12 m ¹⁾
Minimum range	≥ 0 m
Operating range	8.5 m
Response time	5.9 ms ²⁾

¹⁾ No reserve for environmental issue and deterioration of the diode.

²⁾ Without high speed.

Communication interface

EtherNet/IP™	✓
Digital output	Q ₁
Number	1

Ambient data

Shock resistance	Continuous shocks 10 g, 16 ms, 1000 shocks Single shocks 15 g, 11 ms 3 per axle
Vibration resistance	Sinusoidal oscillation 10-150 Hz 5 g
EMC	EN 60947-5-2
Ambient light immunity	Direct: 150,000 lx ¹⁾ Indirect: 200,000 lx ²⁾
Ambient operating temperature	-30 °C ... +55 °C
Ambient temperature, storage	-40 °C ... +70 °C

¹⁾ Outdoor mode.

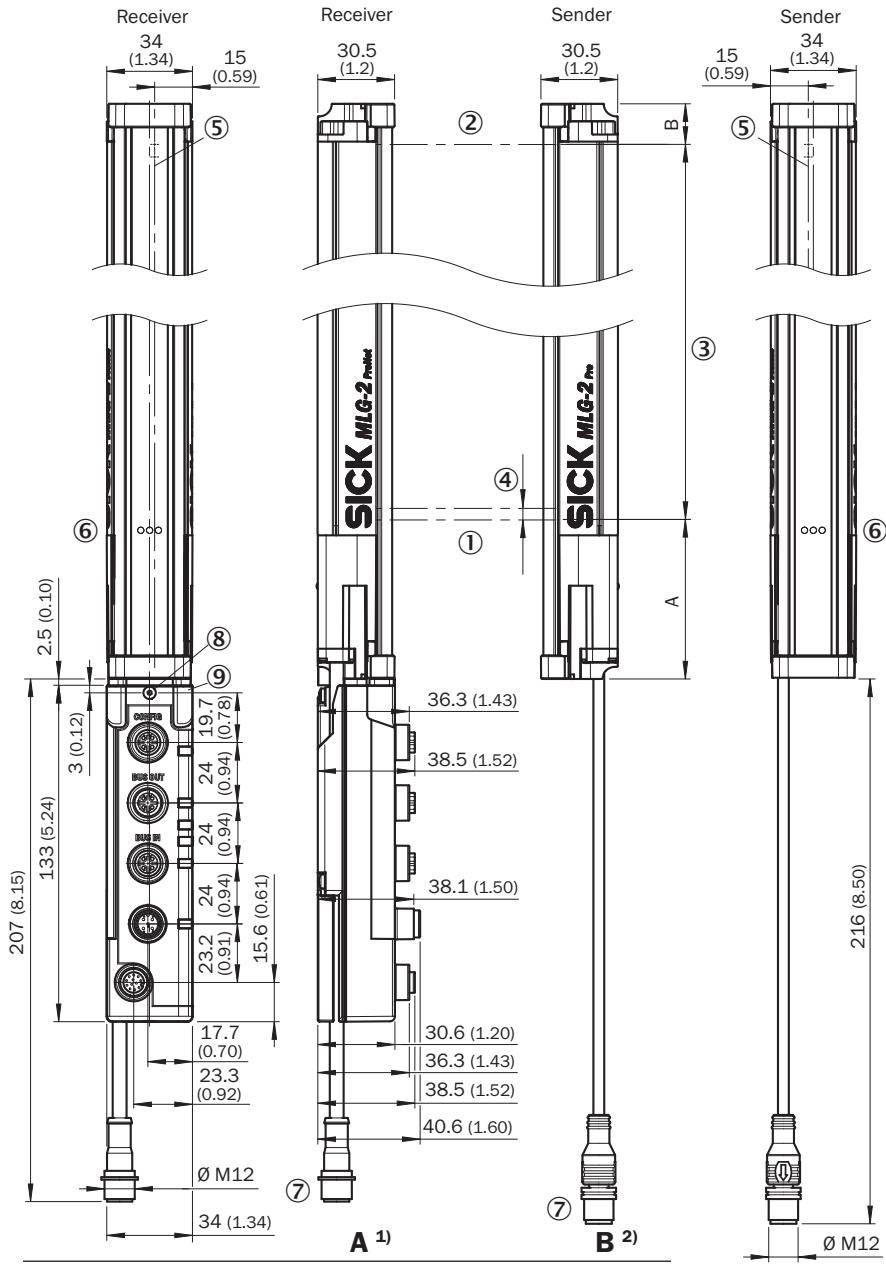
²⁾ Light resistance indirect.

Classifications

ECl@ss 5.0	27270910
ECl@ss 5.1.4	27270910
ECl@ss 6.0	27270910
ECl@ss 6.2	27270910
ECl@ss 7.0	27270910
ECl@ss 8.0	27270910
ECl@ss 8.1	27270910
ECl@ss 9.0	27270910
ECl@ss 10.0	27270910
ECl@ss 11.0	27270910
ECl@ss 12.0	27270910
ETIM 5.0	EC002549
ETIM 6.0	EC002549
ETIM 7.0	EC002549
ETIM 8.0	EC002549
UNSPSC 16.0901	39121528

Dimensional drawing (Dimensions in mm (inch))

Dimensional drawing



Beam separation 2.5 mm	62.25 (2.45)	17.15 (0.68)
Beam separation 5 mm	63.3 (2.49)	16.1 (0.63)
Beam separation 10 mm	68.3 (2.69)	16.1 (0.63)
Beam separation 20 mm	68.3 (2.69)/78.3 (3.08) ³⁾	16.1 (0.63)
Beam separation 25 mm	83.3 (3.28)	16.1 (0.63)
Beam separation 30 mm	88.3 (2.69)	16.1 (0.63)
Beam separation 50 mm	108.3 (4.26)	16.1 (0.63)

¹⁾ Distance: MLG-2 edge - first beam

²⁾ Distance: MLG-2 edge - last beam

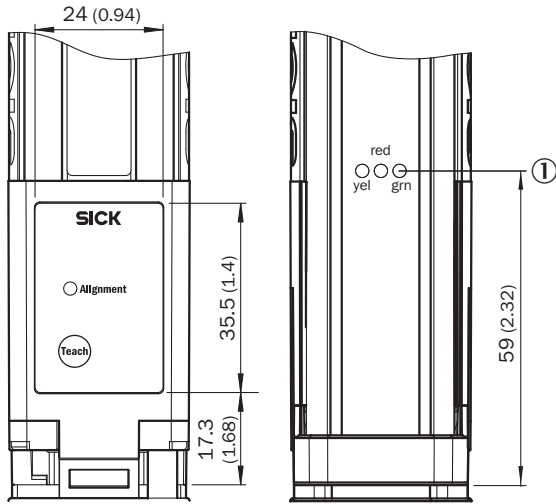
³⁾ MLG20x-xx40: 68.3 mm

MLG20x-xx80: 78.3 mm

- ① First beam
- ② Last beam
- ③ Detection height (see technical details)

- ④ Beam separation
- ⑤ Optical axis
- ⑥ Status indicator: green, yellow, red LEDs
- ⑦ Connection
- ⑧ Safty screw M4; turning moment 0,5 Nm
- ⑨ For thread bold M4; turning moment 0,5 Nm

Adjustments



① Status indicator: green, yellow, red LEDs

Connection type and diagram

PROFINET, EtherCAT®, EtherNet/IP



① Connection to fieldbus module

Connection type

Ethernet



- ① Connection cable receiver (2096010)
- ② T-piece
- ③ Connection cable (2096240)
- ④ Connection receiver "DEVICE"
- ⑤ Connection cable "POWER" (2096010)
- ⑥ Ethernet Connection cable "BUS IN, BUS OUT"
- ⑦ Ethernet connection cable "CONFIG"

Connection diagram

T-piece



Recommended accessories

Other models and accessories → www.sick.com/MLG-2

	Brief description	Type	Part no.
Distributors			
	Head A: female connector, M12, 5-pin, A-coded Head B: female connector, M12, 5-pin, A-coded Male connector M12, 5-pin, straight, A-coded to 2 x female connector M12, 5-pin, straight, A-coded	SB0-02G12-SM	6029305
Plug connectors and cables			
	Head A: female connector, M12, 5-pin, straight, A-coded Head B: Flying leads Cable: Sensor/actuator cable, PVC, unshielded, 5 m	YF2A15-050VB5XLEAX	2096240
	Head A: female connector, M12, 5-pin, straight, A-coded Head B: male connector, M12, 5-pin, straight, A-coded Cable: Sensor/actuator cable, PUR, halogen-free, unshielded, 5 m	YF2A15-050UB5M2A15	2096010
	Head A: male connector, M12, 4-pin, D-coded Head B: male connector, M12, 4-pin, D-coded Cable: Ethernet, twisted pair, PUR, halogen-free, shielded, 5 m	YM2D24-050EA2M2D24	6034422
	Head A: male connector, M12, 4-pin, straight, D-coded Head B: male connector, RJ45, 4-pin, straight Cable: Ethernet, PROFINET, PUR, halogen-free, shielded, 5 m	YM2D24-050PN1MRJA4	2106184

	Brief description	Type	Part no.
Terminal and alignment brackets			
	Mounting bracket for external mounting of the fieldbus module, 1 × mounting bracket and 1 × M5 × 6 screw, Stainless steel V2A (1.4301)	BEF-WN-FBM-SET1	2082322

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